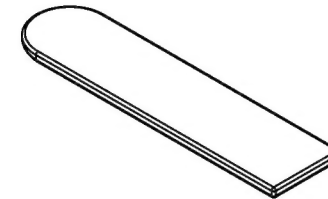
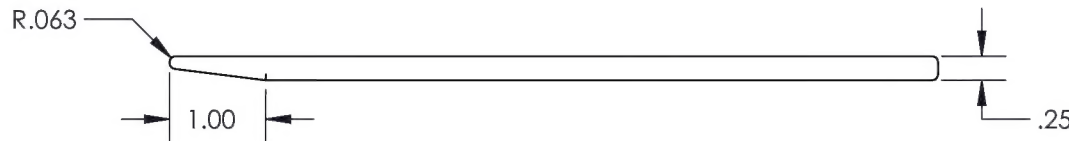
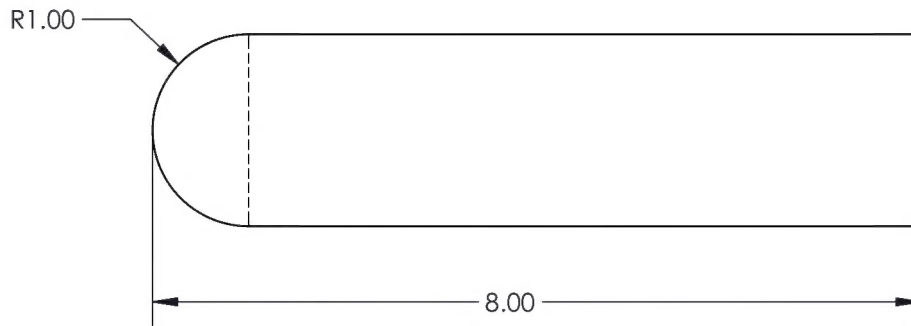


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	3/22/2016	RJC	JAG



NOTE:  
REF. BELL SEAL INSTALLATION WORKAID.

<b>DART</b> AEROSPACE	
TITLE <b>SEAL INSTALLATION WORKAID</b>	
DWG NO. <b>RBT18026</b>	REV <b>1</b>
MAT'L DELRIN/ACETRON GP	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FEAT TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL <b>BELL 412</b>	
SCALE <b>1:2</b>	DATE <b>3/23/2016</b>
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	WORKAID	DELIN/ACETRON GP		